



## Inspiring the World through Green Meetings

Marriott International aspires to be the global leader that demonstrates how responsible hospitality management can be a positive force for the environment and create economic opportunities around the world, and in the communities where we work and live!

### Renaissance Hotels and Resorts

- EPA partner since 2004, with numerous awards for energy management
- Replaced light bulbs with energy-efficient bulbs
- Installed low-flow showerheads and toilets
- Introduced water/energy saving linen program
- Operates the most ENERGY STAR® certified properties in the industry, as part of Marriott's portfolio of brands
- Involves its global workforce in eco-volunteerism

### Meetings and Events

- 100% Recycled Note Pads
- Pens made from Recycled materials
- Eco-Friendly Water Service
- Meeting Room Recycling, where available
- On-Line Event Menus
- Organic Flowers (upon request)
- Recyclable Box Lunch Program
- Paperless billing

### Renaissance Indianapolis North Hotel

- Uses Post Consumer Paper wherever possible
- Use of durable service items whenever possible
- Hotel PULSE committee focused on conservation of natural resources
- Disciplined approach to Energy Management
- Green Meetings Certified Event Staff
- Free Trade and Organic Food & Beverage products available
- Linen & Terry Re-Use Program in place to conserve resources
- Automated HVAC system minimizes wasted energy
- ENERGY STAR® certified property
- Opened in mid-2008 with sustainable construction practices, including recycled materials for the landfill
- Water saving showers heads in all guest rooms
- Water conserving 1.6pgf toilets in all guest rooms
- Florescent lighting throughout meeting areas

Learn about Marriott's green programs by visiting [marriott.com/environment](http://marriott.com/environment)

Contact us to make your next meeting **green**.

