



THE LAGUNA  
RESORT & SPA  
NUSA DUA, BALI

THE  
LUXURY  
COLLECTION

CARVED INTO BALI'S MOST CAPTIVATING BEACH IN NUSA DUA, THE LAGUNA, A LUXURY COLLECTION RESORT & SPA OFFERS AN EXCEPTIONAL TROPICAL PARADISE LOCALE WITH UNRIVALLED BEACHFRONT SOPHISTICATION AND AUTHENTIC BALINESE HOSPITALITY.

#### ACCOMMODATION

The Laguna, a Luxury Collection Resort & Spa features 287 guestrooms, suites and villas with 48 deluxe rooms and suites with direct access to an expansive lagoon, 19 spacious suites and 11 luxurious villas with a private pool and garden. The one- or two-bedroom pool villas offer a dedicated villa lobby and tropical garden. Guestroom interiors are reflective of contemporary Balinese design and butler service is offered throughout the resort.

#### EVENTS AND WEDDINGS

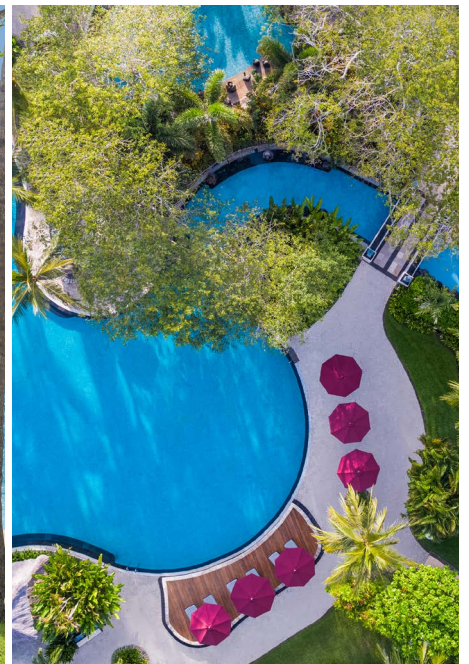
The Laguna, a Luxury Collection Resort & Spa boasts sophisticated event venues providing the ideal setting to host weddings and corporate and social events on the island.

Six contemporary indoor event and meeting venues, fully equipped with state of the art technology, are complemented with four inspiring outdoor venues.

Our dedicated Events Team will ensure an experience that goes beyond expectation.

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Experience the true essence of Bali against the backdrop of the Indian Ocean, lush tropical gardens and seven sparkling lagoon pools.



THE LAGUNA  
A LUXURY COLLECTION RESORT & SPA, NUSA DUA, BALI  
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## THE LUXURY COLLECTION CONCIERGE

With their in-depth local knowledge, let the Luxury Collection Concierge assist you to unlock the enchanting treasures of Bali, the island of gods and make your indigenous travel experience effortless.

## DINING

The Laguna, a Luxury Collection Resort & Spa showcases a variety of distinctive dining experiences in inspiring settings from alfresco venues overlooking pristine beaches and stunning shorelines to lounges and bars that invite cocktail conversations from day to night.

Boasting spectacular sea views, Arwana Restaurant and Bar is the ideal place to savor an unparalleled coastal cuisine with the freshest seafood and an exquisite selection of beverage and island-inspired cocktail creations. Banyubiru, set along a shimmering lagoon pool, features a delicious gourmet buffet for breakfast and dinner. Cornerstone offers a private wine room and a deli highlighting bakeries, sambal corner, homemade treats and daily specialties while Kul Kul Bar, Cascade Bar and Sapphire Bar feature signature cocktails, wine, spirit and an array of light bites.

## LAGOON SPA

Named after the expansive crystal lagoon pools, The Lagoon Spa offers pampering journeys in the comfort of indoor spa and at the ocean front gazebos surrounded by blue azure lagoons and swaying palms. Derived from one of the natural elements: Water, Lagoon Spa is instilled with a water theme that takes the center stage in the guests' experience. The Lagoon Spa is a serene destination where unique water features and indigenous treatments offer a total spa indulgence. Also inspired by the seven pillars of well-being, these essential key elements exude a sensation of rejuvenation and refinement throughout the entire spa journey.

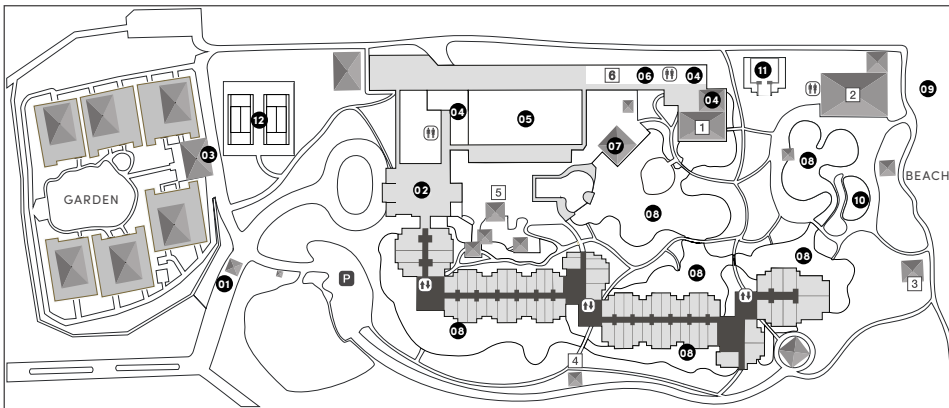
## LOCATION

The Laguna, a Luxury Collection Resort & Spa is located in the 'Garden of Bali', Nusa Dua, at the southern part of Bali. Known for white-golden sand beaches and many other nearby highlights including an upscale 18-hole golf course, several temples, a museum, a shopping arcade, world-class convention centers and landmarks.

## LOCAL ATTRACTIONS

- Bali International Convention Center (2.0 KM/1.5 MI)*
- Bali National Golf Club (1.2 KM/ 0.74 MI)*
- Waterblow (1.2 KM/0.74MI)*
- Kuta Beach (15.0 KM/9.3 MI)*
- Seminyak Area (20.9 KM/13.0 MI)*
- Ubud Art Village (50.0 KM/31.1 MI)*

## HOTEL MAP



### PUBLIC AREAS

- 01 HOTEL ENTRANCE
- 02 LOBBY
- 03 VILLA RECEPTION
- 04 MEETING ROOM
- 05 BALLROOM
- 06 BOUTIQUE
- 07 LAGOON SPA
- 08 LAGOON POOL
- 09 VILLA BEACH
- 10 CHILDREN'S POOL
- 11 TEMPLE
- 12 TENNIS COURT
- (E) ELEVATOR
- (P) PARKING
- (R) RESTROOMS

### DINING

- 1 BANYUBIRU RESTAURANT
- 2 ARWANA RESTAURANT
- 3 KULKUL BAR
- 4 SAPPHIRE BAR
- 5 CASCADE BAR
- 6 CORNERSTONE